



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003390

MAY 24 2018

D5159-043
Job Sheet 177883



Part No: D5159-043

Job Qty: 1 ea

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/22/18

Job Tracking No:

Due Date: 5/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/25/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	1 pcs		5/25/18	0.19	0.54	Small Fab-8	18/5/18	Smb
120	QC	1 pcs		5/25/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		5/25/18	0.00	0.00	Packaging3-2		DAS 9-89
140	QC21-SA	1 Ea		5/25/18	0.00	0.00	QC21		21 9-89

MAY 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5159-1	Rib	1 Ea (1 ea)	90-Start up Operation	5057624
D5160-5	Shim	1 Ea (1 ea)	90-Start up Operation	5057124
MS20601M4W4	Rivet	3 Ea (3 ea)	90-Start up Operation	5034397

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5159-1	1	3	0
	D5160-5	1	5	0
	MS20601M4W4	3	20	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>					Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																							
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Description Work Order Deviation Dart Aerospace Ltd. 1270 Oberdeen Street Markham, ON K6A 1K7 CANADA TEL : 1 813 632-5200 Email: sales@dartero.com www.dartaerospace.com Date: 05/28/18 Container No: S075035 Part: D5159 - 043 Job No: 177883 Serial No/Batch: S075035 Revision: _____ Inspector: _____					Completed By																																																																																																							
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